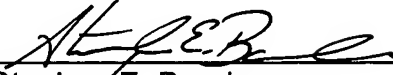


Respectfully submitted,

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**Claim Worksheets for 10/071,780 (S&S-1102)**

--33. A process for production of a disintegration roll for use in separation of fibers in an open-end apparatus, said process comprising the steps of:

converting a shredding element into a preparative configuration that corresponds to a finished configuration the shredding element assumes on the disintegration roll;

hardening at least a portion of the shredding element while it is in the preparative configuration; and

[attaching] using the [harden] hardened shredding element [to] on a shredding element carrier of the disintegration roll.